



# Photocopier Product Data Sheet MOC3020 THRU MOC3023 SERIES

Spec No. :DS-70-99-0019  
Effective Date: 04/13/2018  
Revision 1

**LITE-ON DCC**

**RELEASE**

**BNS-OD-FC001/A4**

## Photocoupler MOC302X series

### 1. DESCRIPTION

#### 1.1 Features

- Isolation voltage between input and output  $V_{iso} : 5,000V_{rms}$
- 6pin DIP photocoupler, triac driver output
- High repetitive peak off-state voltage  $V_{DRM} : \text{Min. } 400V$
- High critical rate of rise of off-state voltage(  $dV/dt : \text{MIN. } 1000V / \mu s$  )
- Dual-in-line package : MOC3020, MOC3021, MOC3022, MOC3023
- Wide lead spacing package : MOC3020M, MOC3021M, MOC3022M, MOC3023M
- Surface mounting package : MOC3020S, MOC3021S, MOC3022S, MOC3023S
- Tape and reel packaging : MOC3020S-TA, MOC3021S-TA, MOC3022S-TA, MOC3023S-TA  
MOC3020S-TA1, MOC3021S-TA1, MOC3022S-TA1, MOC3023S-TA1
- Safety approval  
UL 1577, Cert. No.E113898  
CSA CA5A, Cert. No. 1020087 (CA 91533-1)  
FIMKO EN/IEC 60950-1, EN/IEC 60065; Cert. No.NCS/FI 24426 M3  
VDE DIN EN60747-5-2, Cert. No. 40015248  
CQC GB4943.1-2011/ GB8898-2011
- RoHS Compliance  
All materials be used in device are followed EU RoHS directive (No.2002/95/EC).
- MSL class1

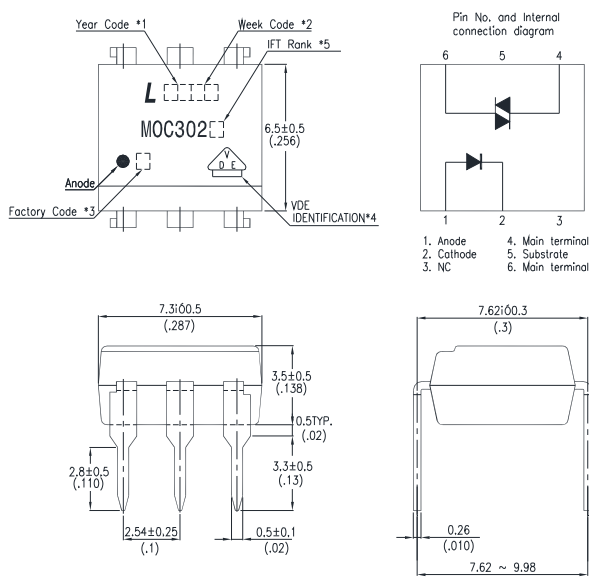
#### 1.2 Applications

- AC Motor Drives
- AC Motor Starters
- E.M. Contactors
- Lighting Controls
- Solenoid/Valve Controls
- Solid State Relays
- Static Power Switches
- Temperature Controls

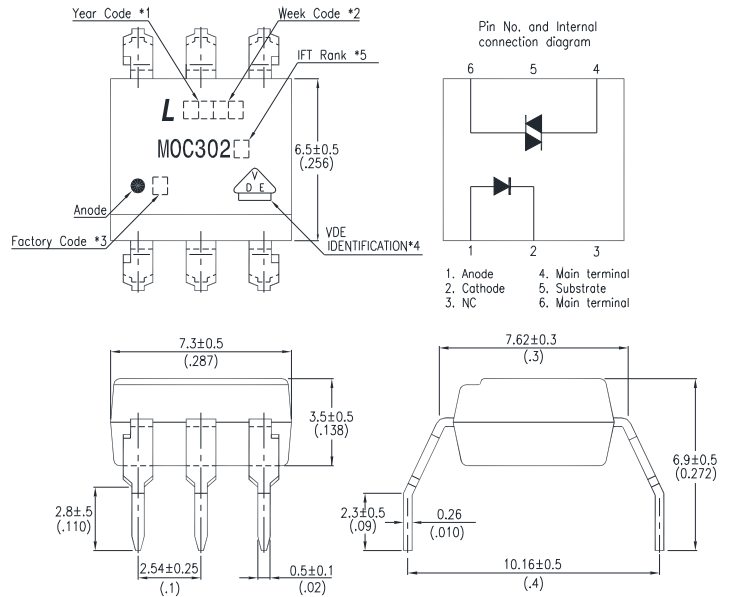
## Photocoupler MOC302X series

### 2. PACKAGE DIMENSIONS

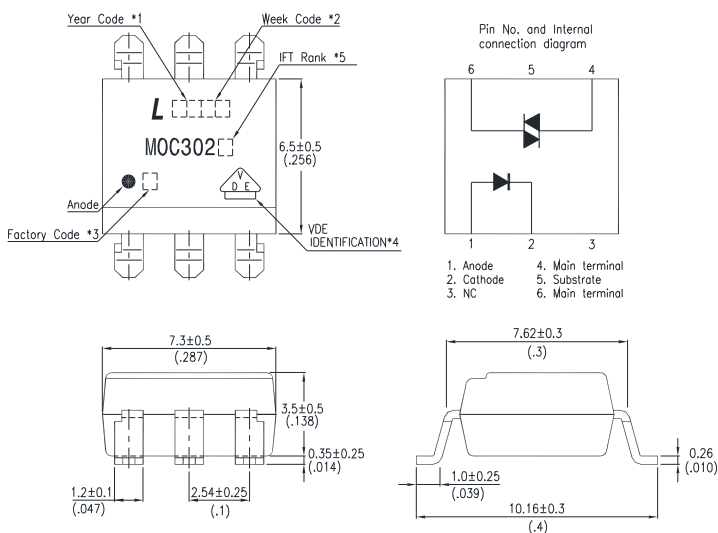
#### 2.1 MOC302X



#### 2.2 MOC302XM



#### 2.3 MOC302XS



#### Notes :

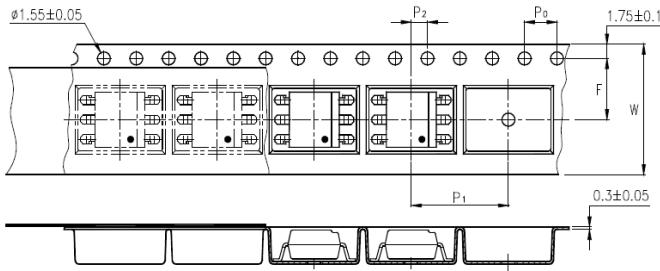
1. 2-digit year code, example : 2016 = 16
2. 2-digit work week ranging from '01' to '53'
3. Factory identification mark shall be marked (W: China-CZ, Y: Thailand)
4. VDE option
5. I<sub>FT</sub> rank

\* Dimensions are in Millimeters and (Inches).

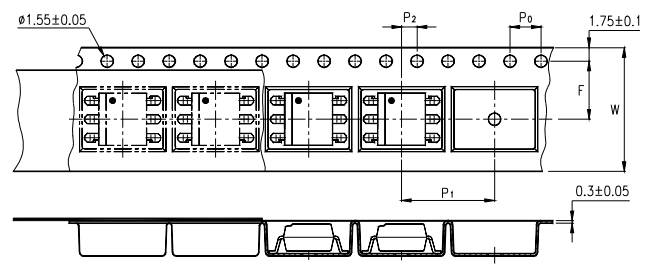
## Photocoupler MOC302X series

### 3. TAPING DIMENSIONS

#### 3.1 MOC302XS-TA



#### 3.2 MOC302XS-TA1



Description	Symbol	Dimension in mm (inch)
Tape wide	W	16±0.3 (0.63)
Pitch of sprocket holes	P <sub>0</sub>	4±0.1 (0.15)
Distance of compartment	F	7.5±0.1 (0.295)
	P <sub>2</sub>	2±0.1 (0.079)
Distance of compartment to compartment	P <sub>1</sub>	12±0.1 (0.472)

#### 3.3 Quantities Per Reel

Package Type	MOC302XS series
Quantities (pcs)	1000

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### 4. RATING AND CHARACTERISTICS

#### 4.1 Absolute Maximum Ratings at Ta=25°C

	Parameter	Symbol	Rating	Unit
Input	Forward Current	$I_F$	50	mA
	Reverse Voltage	$V_R$	6	V
	Junction Temperature	$T_J$	125	°C
	Power Dissipation	$P$	100	mW
Output	Off-State Output Terminal Voltage	$V_{DRM}$	400	V
	Peak Repetitive Surge Current ( PW=1ms, 120pps )	$I_{TSM}$	1	A
	Junction Temperature	$T_J$	125	°C
	Collector Power Dissipation	$P_C$	300	mW
	Total Power Dissipation	$P_{tot}$	330	mW
1.	Isolation Voltage	$V_{iso}$	5000	$V_{rms}$
	Operating Temperature	$T_{opr}$	-55 ~ +110	°C
	Storage Temperature	$T_{stg}$	-55 ~ +150	°C
2.	Soldering Temperature	$T_{sol}$	260	°C

1. AC For 1 Minute, R.H. = 40 ~ 60%

Isolation voltage shall be measured using the following method.

- (1) Short between anode and cathode on the primary side and between collector and emitter on the secondary side.
- (2) The isolation voltage tester with zero-cross circuit shall be used.
- (3) The waveform of applied voltage shall be a sine wave.

2. For 10 Seconds

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### 4.2 ELECTRICAL OPTICAL CHARACTERISTICS at Ta=25°C

Parameter		Symbol	Min.	Typ.	Max.	Unit	Test Condition	
Input	Forward Voltage	$V_F$	—	1.15	1.4	V	$I_F=20\text{mA}$	
	Reverse Current	$I_R$	—	0.05	10	$\mu\text{A}$	$V_R=6\text{V}$	
Output	1 Peak Blocking Current, Either Direction	$I_{DRM}$	—	10	100	nA	$V_{DRM} = 400\text{V}$	
	Peak On-State Voltage, Either Direction	$V_{TM}$	—	—	3.0	V	$I_{TM}=100\text{ mA Peak}$	
	2 Critical rate of Rise of Off-State Voltage	$dv/dt$	1000	—	—	V/ $\mu\text{s}$	$V_{in}=240\text{Vrms}$	
Couple	Led Trigger	MOC3021	$I_{FT}$	—	—	15	mA	Main Terminal Voltage = 3V
	3 Current, Current Required to	MOC3022		—	—	10		
		MOC3023		—	—	5		
	4 Holding Current, Either Direction	$I_H$		—	200	—		

\*1. Test voltage must be applied within  $dv/dt$  rating.

\*2. This is static  $dv/dt$ . Commutating  $dv/dt$  is a function of the load-driving thyristor(s) only.

\*3. All devices are guaranteed to trigger at an  $I_F$  value less than or equal to max  $I_{FT}$ . Therefore, recommended operating  $I_F$  lies between max  $I_{FT}$ , 30 mA for MOC3020, 15 mA for MOC3021, 10 mA for MOC3022, 5 mA for MOC3023, and absolute max  $I_F$  (50mA)

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### 5. CHARACTERISTICS CURVES (TYPICAL PERFORMANCE)

Fig.1 Forward Current vs. Ambient Temperature

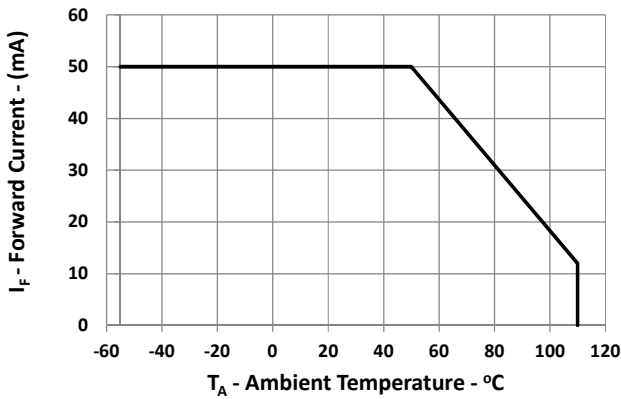


Fig.2 On-state Current vs. Ambient Temperature

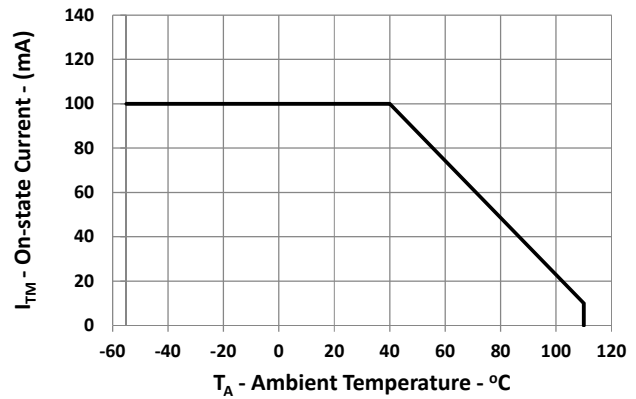


Fig.3 Minimum Trigger Current vs. Ambient Temperature

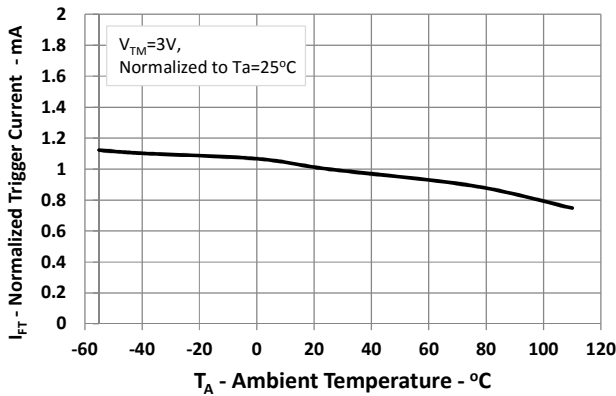


Fig.4 Forward Current vs. Forward Voltage

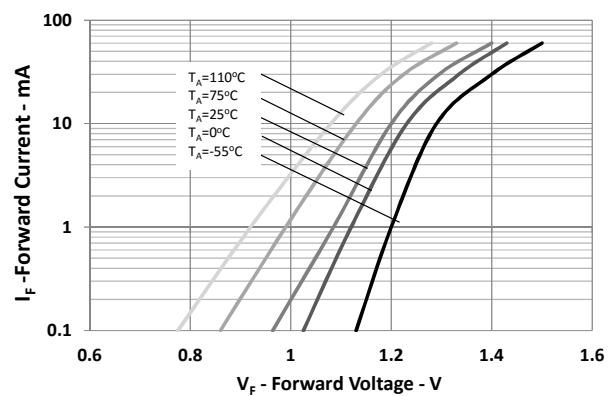


Fig.5 On-state Voltage vs. Ambient Temperature

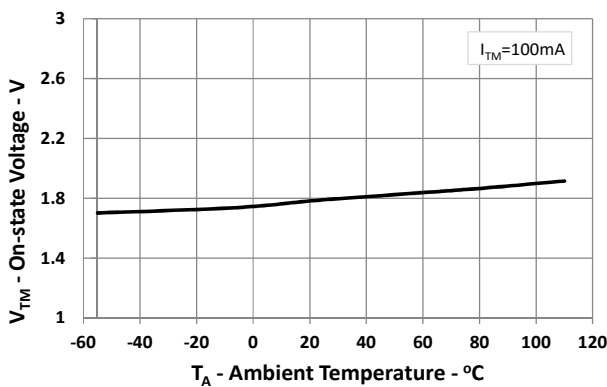
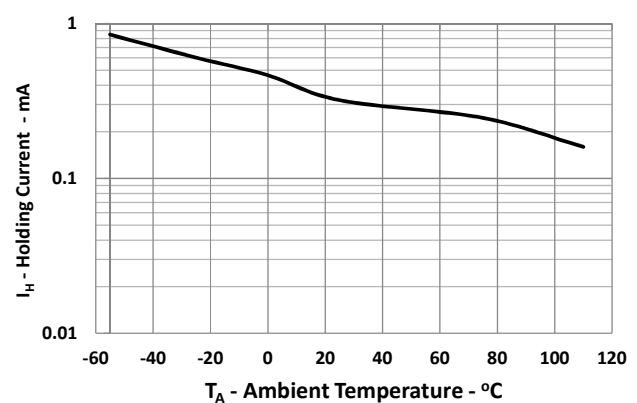


Fig.6 Holding Current vs. Ambient Temperature



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Fig.7 Repetitive Peak Off-state Current vs. Temperature

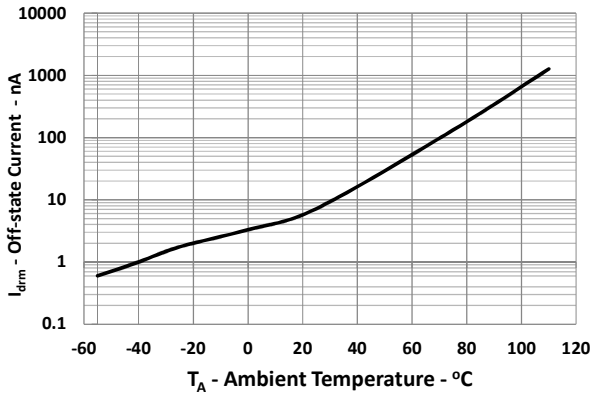
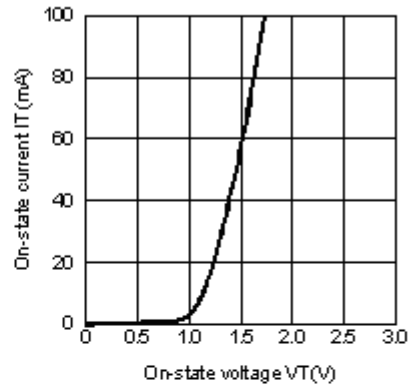
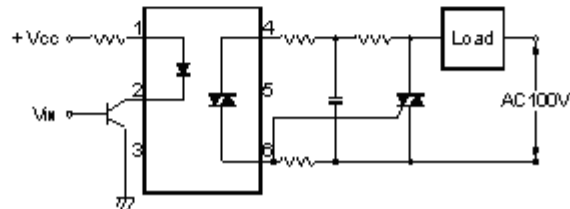


Fig.8 On-state Current vs. On-state Voltage



Basic Operation Circuit  
Medium/High Power Triac Drive Circuit





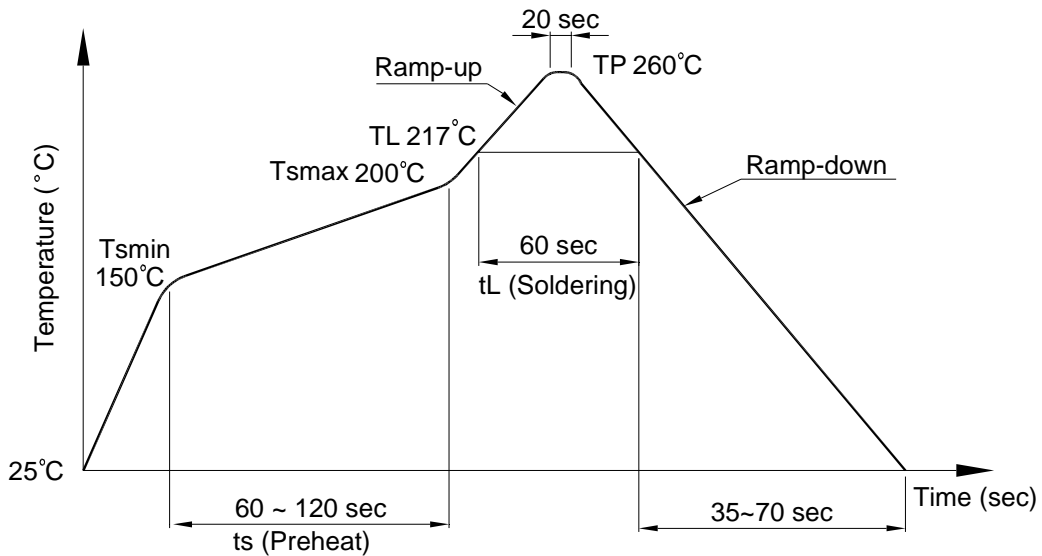
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## 6. TEMPERATURE PROFILE OF SOLDERING

### 6.1 IR Reflow soldering (JEDEC-STD-020C compliant)

One time soldering reflow is recommended within the condition of temperature and time profile shown below. Do not solder more than three times.

Profile item	Conditions
Preheat	
- Temperature Min ( $T_{Smin}$ )	150°C
- Temperature Max ( $T_{Smax}$ )	200°C
- Time (min to max) (ts)	90±30 sec
Soldering zone	
- Temperature ( $T_L$ )	217°C
- Time ( $t_L$ )	60 sec
Peak Temperature ( $T_P$ )	260°C
Ramp-up rate	3°C / sec max.
Ramp-down rate	3~6°C / sec



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**6.2 Wave soldering (JEDEC22A111 compliant)**

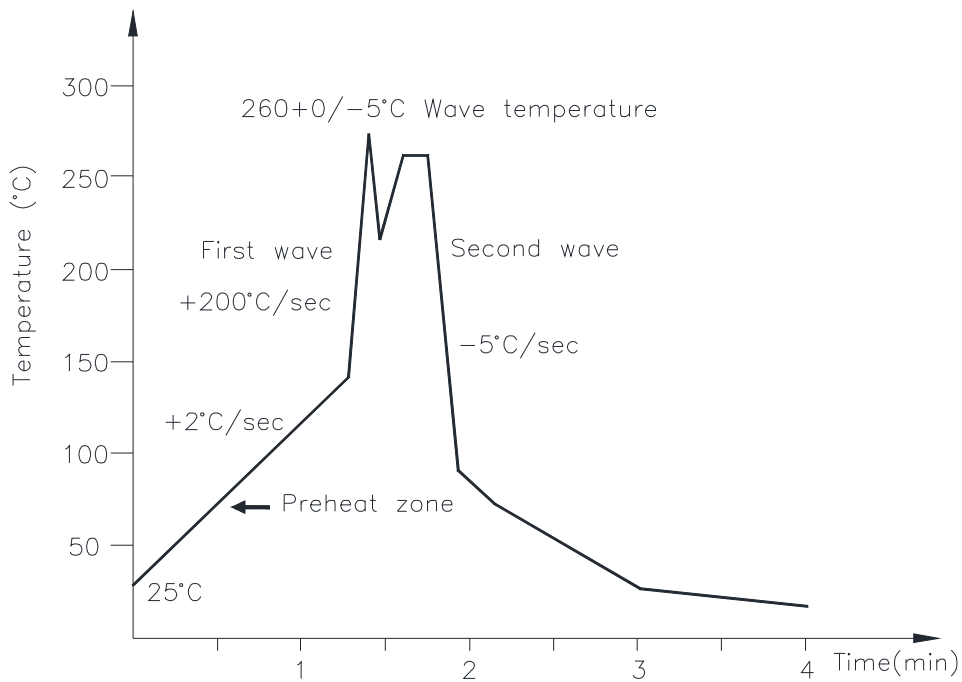
One time soldering is recommended within the condition of temperature.

Temperature:  $260 \pm 0 / -5^{\circ}\text{C}$

Time: 10 sec.

Preheat temperature: 25 to  $140^{\circ}\text{C}$

Preheat time: 30 to 80 sec.



**6.3 Hand soldering by soldering iron**

Allow single lead soldering in every single process. One time soldering is recommended.

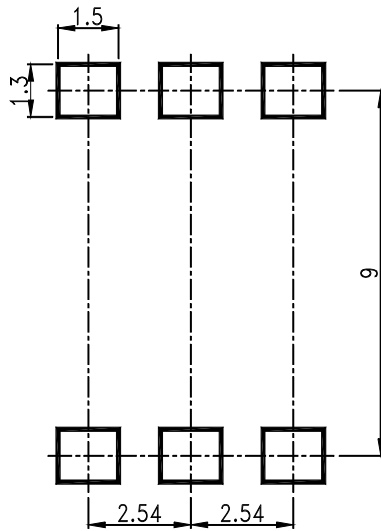
Temperature:  $380 \pm 0 / -5^{\circ}\text{C}$

Time: 3 sec max.

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**7. RRECOMMENDED FOOT PRINT PATTERNS (MOUNT PAD)**

Unit: mm



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**8. NAMING RULE**

**MOC302(X)(1)-(2)**

DEVICE PART NUMBER (MOC302X)

Please refer to Electrical Optical Characteristics Table on Page P5

(1) FORM TYPE (S, M or none)

(2) TAPING TYPE (TA, TA1)

Example : MOC3021S-TA1

**MOC302(X)(1)(2)-V**

DEVICE PART NUMBER (MOC302X)

Please refer to Electrical Optical Characteristics Table on Page P5

(1) FORM TYPE (S, M or none)

(2) TAPING TYPE (TA, TA1)

(3) VDE option

Example : MOC3021STA1-V

**9. NOTES**

- LiteOn is continually improving the quality, reliability, function or design and LiteOn reserves the right to make changes without further notices.
- The products shown in this publication are designed for the general use in electronic applications such as office automation equipment, communications devices, audio/visual equipment, electrical application and instrumentation.
- For equipment/devices where high reliability or safety is required, such as space applications, nuclear power control equipment, medical equipment, etc, please contact our sales representatives.
- When requiring a device for any "specific" application, please contact our sales in advice.
- If there are any questions about the contents of this publication, please contact us at your convenience.
- The contents described herein are subject to change without prior notice.
- Immerge unit's body in solder paste is not recommended.